














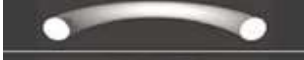
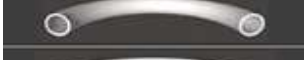

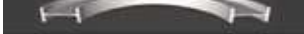



| Section   | Planet 15                  |                             | Planet 25                  |                             | Planet 30                  |                             | Planet 35                  |                             | Planet 45                  |                             | Planet 50                  |                             |
|---|----------------------------|-----------------------------|----------------------------|-----------------------------|----------------------------|-----------------------------|----------------------------|-----------------------------|----------------------------|-----------------------------|----------------------------|-----------------------------|
|   | Dimensions<br>(mild steel) | Min.<br>Bending<br>Diameter | Dimensions<br>(mild steel) | Min.<br>Bending<br>Diameter | Dimensions<br>(mild steel) | Min.<br>Bending<br>Diameter | Dimensions<br>(mild steel) | Min.<br>Bending<br>Diameter | Dimensions<br>(mild steel) | Min.<br>Bending<br>Diameter | Dimensions<br>(mild steel) | Min.<br>Bending<br>Diameter |
|    | 90x20                      | 900                         | 130x20                     | 1200                        | 140x30                     | 1300                        | 160x40                     | 1300                        | 180x50                     | 1400                        | 200x60                     | 1800                        |
|    | 50x50                      | 600                         | 70x70                      | 800                         | 85x85                      | 1200                        | 100x100                    | 1100                        | 115x115                    | 1100                        | 135x135                    | 1600                        |
|    | 80x80x9                    | 800                         | 100x100x12                 | 1000                        | 130x130x15                 | 1300                        | 150x150x18                 | 1500                        | 160x160x20                 | 1600                        | 200x200x20                 | 2500                        |
|    | 70x70x9                    | 700                         | 90x90x10                   | 900                         | 120x120x12                 | 1700                        | 140x140x15                 | 1800                        | 150x150x20                 | 1800                        | 180x180x20                 | 3000                        |
|    | 80x80x10                   | 800                         | 100x100x12                 | 800                         | 130x130x14                 | 1300                        | 150x150x16                 | 1500                        | 160x160x20                 | 1400                        | 200x200x20                 | 1800                        |
|    | 75x75x8                    | 800                         | 100x100x12                 | 900                         | 120x120x12                 | 1500                        | 140x140x15                 | 1800                        | 150x150x20                 | 2000                        | 180x180x18                 | 2200                        |
|    | 90x90x11                   | 800                         | 120x120x13                 | 900                         | 140x140x15                 | 1400                        | 160x160x16                 | 1500                        | 180x180x18                 | 1800                        | 200x200x20                 | 1800                        |
|    | 140x30                     | 800                         | 200x90                     | 1000                        | 250x45                     | 1000                        | 280x60                     | 1100                        | 360x60                     | 1000                        | 400x75                     | 2000                        |
|    | 140x66                     | 800                         | 200x90                     | 1000                        | 260x113                    | 1100                        | 320x131                    | 1200                        | 380x149                    | 1500                        | IPE450                     | 2000                        |
|    | UNP140                     | 900                         | UNP200                     | 900                         | UNP260                     | 900                         | UNP320                     | 1000                        | UNP380                     | 1500                        | UNP450                     | 1800                        |
|    | UNP120                     | 900                         | UNP200                     | 1000                        | UNP260                     | 1200                        | UNP320                     | 1400                        | UNP380                     | 1800                        | UNP450                     | 2700                        |
|   | ---                        | ---                         | HEA140                     | 2500                        | HEA180                     | 2000                        | HEA220                     | 2000                        | HEA240                     | 2200                        | HEA280                     | 2500                        |
|  | ---                        | ---                         | HEB120                     | 1800                        | HEB160                     | 1500                        | HEB200                     | 2800                        | HEB220                     | 2800                        | HEB260                     | 2400                        |
|  | ---                        | ---                         | ---                        | ---                         | HEM120                     | 1500                        | HEM140                     | 1600                        | HEM160                     | 1800                        | HEM200                     | 2200                        |
|  | 75x75x4                    | *)                          | 90x90x8                    | *)                          | 130x130x7                  | *)                          | 150x150x8                  | *)                          | 150x150x12,5               | *)                          | 180x180x12                 | *)                          |
|  | 90x40x5                    | *)                          | 120x60x8                   | *)                          | 150x100x7                  | *)                          | 180x100x10                 | *)                          | 200x120x10                 | *)                          | 200x150x12                 | *)                          |
|  | ∅60                        | 600                         | ∅85                        | 1000                        | ∅95                        | 1000                        | ∅120                       | 1400                        | ∅130                       | 1200                        | ∅155                       | 1700                        |
|  | ∅90x4                      | 800                         | ∅127x6                     | 1200                        | ∅152x7                     | 1900                        | ∅194x7                     | 2500                        | ∅219x8                     | 2500                        | ∅273x9                     | 4200                        |
|  | UNP65                      | 4500                        | UNP120                     | 4000                        | UNP160                     | 8000                        | UNP180                     | 9000                        | UNP220                     | 12000                       | UNP260                     | 14000                       |
|  | IPE80                      | 1500                        | INP140                     | 4000                        | INP180                     | 5000                        | INP200                     | 5000                        | INP240                     | 6000                        | INP280                     | 7000                        |